

ABSTRACT

5       The present invention provides a laser welding  
material and laser welding method which can  
10       satisfactorily weld resin members of different resin  
materials that have no or little adhesive property. The  
present invention provides a set of resin materials  
constituting a first resin member, a second resin member  
and a third resin member in which the first resin member  
15       and the second resin member are different materials and  
the first resin member does not absorb laser light and  
which is used for laser-welding the three members by  
overlapping the third resin member with the first and  
second resin members and irradiating laser light to the  
20       three members from the first resin member side, and a  
layer welding method.

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